

SIGMA

Near Limitless Decap

FOR HP45SI TECHNOLOGY







NON-CMR, PFAS FREE

SIGMA is a solvent black ink for HP45si technology formulated to have exceptionally long decap, producing dark impressions on many common substrates.

HEADQUARTERS



SIGMA | TSK3182

Technical Specifications				
Ink Type	Solvent			
Color	Black			
Colorant	Dye			
Firing Parameters	Voltage: 8.4V Pulse Width: 1.8 ųs			
Pulse Warning	Off			
Open Time	> 64 hrs			
Shelf Life	2 yrs from MFG			
Bulk Use	Recommended			
Storage Conditions	10°C ~ 30°C			
Operating Conditions	10°C ~ 40°C			
Maintenance	Gently wipe printhead with a dry, lintfree cloth			
Downtime	< 1 day down; leave cartridges in machine, wipe/purge before next use			
	> 1 day down: remove cartridge from machine and seal with cartridge clip, wipe/purge next use			

Note: Performance results depend on individual application parameters, such as substrate, environment, and print orientation.

For Non-porous Media			
Optical Density			
Dry Time			
Substrate Adhesion			
Substrate Wetting			
Decap Time			

For Non-porous Media				
OPP PP PET	PE	AL	BLISTER FOIL	
RUBBER GLASS AQUEOUS VARNISH COAT				
GRAVURE PRINT SURFACE PAPER				

Application Example				
O.D 100% Coverage Bar	2.24			
Dry Time Size 12 Arial Text	<8s			

600x300DPI, Aluminum foil



MFG: 0X/0X/00XX Lot: 012345



Regulatory Compliance				
EuPIA	REACH	Non-	PFAS	
	SVHC	CMR	Free	

